



ASTM A53 2020 Edition Change

In 2020, the ASTM A53 standard was updated to include stricter galvanization requirements for hot-dip galvanized pipe:

7. Galvanized Pipe

- 17.1 Galvanized pipe ordered under this specification shall be coated with zinc inside and outside by the hot-dip process. The zinc used for the coating shall be any grade of the zinc conforming to Specification B6. **The galvanized pipe shall be free from uncoated areas, blisters, flux deposits, and gross dross inclusions. Lumps, projections, globules, or heavy deposits of zinc which will interfere with the intended use of the material will not be permitted.**

Wheatland Tube American-made pipes have exceeded this specification from the beginning. Every pipe is rinsed and hot-dipped in-house. Every exterior is smoothed with high-pressure air knives. And every interior is blown out with steam to eliminate ash and dross.

With Wheatland Tube, you know where your product comes from, and you can be confident that it meets the new ASTM A53 specification requirements.