

SURETHREAD™:

MADE FOR MACHINABILITY

SURETHREAD

**Be sure it's
SureThread.**

Look for the
stencil!

SureThread ASTM A53, Type F, Grade A standard steel pipe is hot-formed, creating a continuous weld and uniform grain that allow for easy threading. Wheatland Tube has used this manufacturing process since 1931—because nine out of 10 contractors know it's easier on their tools and easier to install. **Know better. Know Wheatland.**

**Install SureThread on your next project.
Learn more at wheatland.com/surethread**

THE ONLY CW STANDARD PIPE

MADE
IN THE **USA**



Wheatland Tube
A DIVISION OF ZEKELMAN INDUSTRIES



SureThread™ Continuous Weld Standard Steel Pipe: **MADE FOR MACHINABILITY**

Available in ½-4 NPS

*Standard hot-dip galvanization
 to ASTM A53 requirements*

*More than 350 combinations of finish,
 end treatments and lengths*

Custom lengths

Ready for fast-turn delivery

*All Wheatland black and galvanized
 pipe (½-6 NPS) is approved for
 drinking water usage*

Our process makes yours easier.

SureThread standard steel pipe is hot-formed, which means the entire piece is heated during tube formation, not just the edges. Manufacturers heat and then slowly cool the steel in order to toughen it and reduce its brittleness — a process known as annealing. As the coiled steel reaches 2,450° F, rollers bend the steel into a cylindrical shape and the pressure and heat fuse the edges together. There are no flash forms in this process, allowing for a continuous weld.

It all adds up to an extremely strong yet easily machinable pipe.

ASTM A53, TYPE F WEIGHTS AND DIMENSIONS

TRADE SIZE	OD (in.)	SCHEDULE 40		SCHEDULE 80	
		Wall (in.)	Weight (lbs./ft.)	Wall (in.)	Weight (lbs./ft.)
½	0.84	0.109	0.85	0.147	1.09
¾	1.05	0.113	1.13	0.154	1.48
1	1.315	0.133	1.68	0.179	2.17
1¼	1.66	0.14	2.27	0.191	3
1½	1.900	0.145	2.72	0.2	3.63
2	2.375	0.154	3.66	0.218	5.03
2½	2.875	0.203	5.8	0.276	7.67
3	3.5	0.216	7.58	0.3	10.26
3½	4	0.226	9.12	0.318	12.52
4	4.5	0.237	10.8	0.337	15

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Visit wheatland.com/surethread for details.